Step 12: Letter T3E: Quantity: 20

Attach the crystal strands with the drop shaped crystal to the 20 stations on the inner hole of the split arms.

Step 13: Letter T3F : Quantity: 20

Attach the crystal strands with the drop shaped crystal to the 20 stations on the middle hole of the split arms.

Step 14: Letter T3G: Quantity: 20

Attach the crystal strands with the drop shaped crystal to the 20 stations on the outer hole of the split arms

BOTTOM COVER

Step 15: Letter A: Quantity: 5

Attach the crystal drops with the long strands to the 5 stations around the bottom cover.

Step 16: Letter BALL: Quantity: 1

Attach the long crystal strand with the ball to the bottom center finial

BOBECHE CUPS

Step 17: Letter BOBECHE:

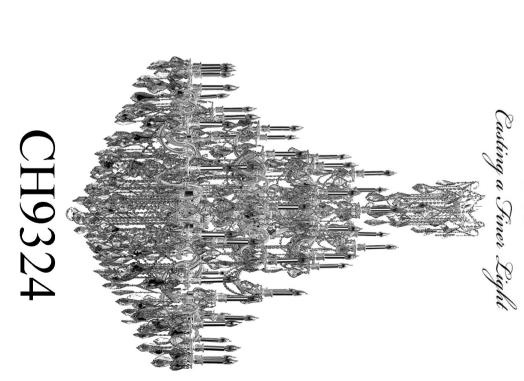
Quantity Drops: 180

Connect 4 crystals around each of the bobeche cups surrounding each light on all tiers.

American Brass & Crystal

Casting a Finer Light

American Brass & Crystal



American Brass and Crystal provides the finest quality components manufactured, designed and finished by master artisans. We take great pride in our production abilities and we empower our valued customers with the ability to custom create the light that is perfect for them.

Enclosed are detailed instructions on how to properly assemble and install your chandelier. If you have any questions please call our toll free customer service hotline at: 1-(877)-465-5617

American Brass and Crystal
835 Lehigh Avenue, Union, NJ 07083 www.abclighting.net



CRYSTAL TRIMMING DIRECTIONS DIAGRAM 1 Begin trimming your chandelier after all of the electrical connections have been made, the lights have been tested and the chandelier is in good working order. Begin dressing the chandelier starting from the top and work your way down Do not unwrap the next letter package of crystal until the proceeding section has been completed. **CROWN SECTION** Step 1: Letter CR1: Quantity: 6 Attach the crystal strands with the drop shaped crystal to the 6 stations on the lower hole of the crown arms using the long thin pin. Let the loose Refer to Diagram 1 when chain of crystal remain unattached until all stations are hung. Then connect the loose strand of one station to the 4 hole octagon to the 4-hole octagon on on the crystal section on the adjacent arm to the right. the same lettered station (See: DIAGRAM 1) on the adjacent arm to the right for letters Step 2: Letter CR2: Quantity: 6 (CR1), (CR2), (T1B), (T2C) (T3B), (T3C) and (T3D) Attach the crystal strands with the drop shaped crystal to the 6 stations on You will see a (☆) the upper hole of the crown arms using the long thin pin. at all positions where Repeat Directions from Step 1 (See: DIAGRAM 1) such a connection must be made. TIER 1 - TOP TIER OF ARMS (CR2) Step 3: Letter T1A: Quantity: 5 Attach the crystal strands with the drop shaped crystal to the 5 stations on 3.5" (CR1) Step 4: Letter T1B: Quantity: 5 Attach the crystal strands with the drop shaped crystal to the 5 stations on the outer arm using the long thin pin. Repeat Directions from Step 1 (See: DIAGRAM 1) TIER 2 - SECOND TIER OF ARMS Step 5: Letter T2A: Quantity: 10 Attach the crystal strands with the drop shaped crystal to the 10 stations on the inner arm. Step 6: Letter T2B: Quantity: 10 Attach the crystal strands with the drop shaped crystal to the 10 stations on the middle of the arm. Step 7: Letter T2C: Quantity: 10 Attach the crystal strands with the drop shaped crystal to the 10 stations on (BOBECHE) the outer arm using the long thin pin. Repeat Directions from Step 1 (See: DIAGRAM 1) TIER 3 - THIRD TIER OF ARMS Step 8: Letter T3A : Quantity: 10 Attach the crystal strands with the drop shaped crystal to the 10 stations (A1T) F on the inner arm. Step 9: Letter T3B: Quantity: 10 Attach the crystal strands with the drop shaped crystal to the 10 stations on the middle-inner hole of the armusing the long thin pin. Repeat Directions from Step 1 (See: DIAGRAM 1) Step 10: Letter T3C: Quantity: 10 T2CIX Attach the crystal strands with the drop shaped crystal to the 10 stations on the middle-outer hole of the armusing the long thin pin. Repeat Directions from Step 1 (See: DIAGRAM 1) (T2B) (T2A) A(BOBECHE) Step 11: Letter T3D: Quantity: 10 Attach the crystal strands with the drop shaped crystal to the 10 stations on the outer arm using the long thin pin. Repeat Directions from Step 1 (See: DIAGRAM 1) 3.5 (T3G) (T3E) (T3F) (T3D) (T3C) (T3B) Continued On Back Cover! (T3A)